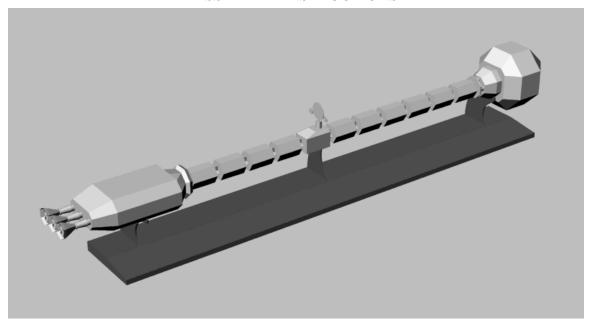






## "Discovery" XD-1Display Stand ASSEMBLY INSTRUCTIONS

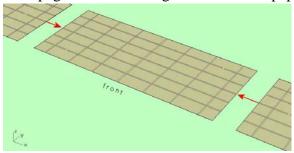


## Preliminary

Print pages 4-7 on 67lb white cover stock.

Laminate pieces A, B and C onto 1mm cardboard, corresponding black rectangles laminate onto reverse side before trimming to final shape.

Print pages 8 and 9 on regular 24 lb bond paper and laminate onto 1mm cardboard.



Cutout the three base pieces and join together with small pieces of tape between the grid lines.

Figure 1

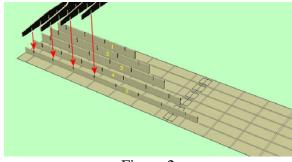
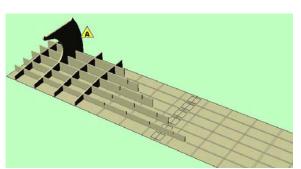


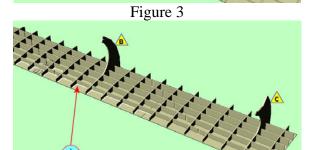
Figure 2

Assemble internal former grid as shown.

Do not glue to base yet.

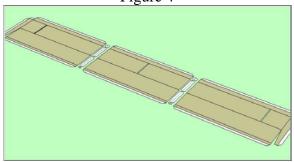


## Continue grid assembly

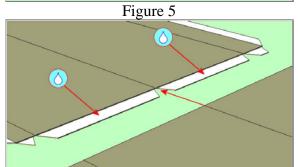


Internal grid completed.
Align grid with grid printed on base.
Ensure grid is square.
Apply glue as shown at bottom of each former.

Figure 4



Score and cut out base shell. Cut slots for the model supports.

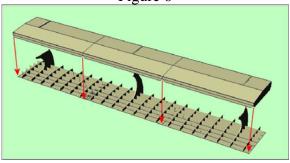


Attach the separate glue tabs under the edge of the shell sections as shown.

Join the shell sections together.

Align folds carefully.

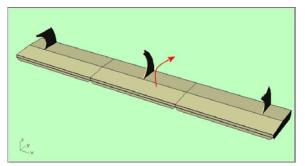
Figure 6



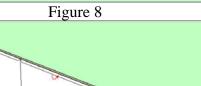
Assemble onto former grid.

Fold and glue the shell into final shape.

Figure 7



Flip over



Attach glue tabs to base of assembly

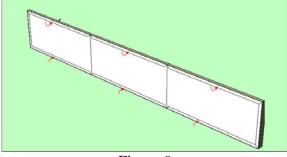
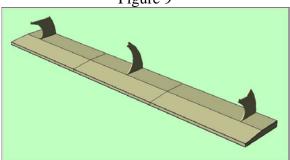
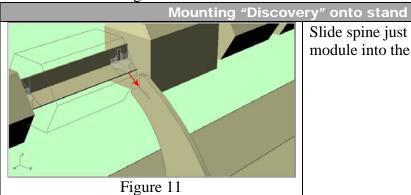


Figure 9



Display stand complete.





Slide spine just forward of the antenna module into the slot in the "B" post.

